

F99 2K 1:1 WASH PRIMER

Anti-corrosive acid-hardening primer

A) DESCRIPTION AND FIELDS OF APPLICATION:

Vinyl butyral primer with superior protection against corrosion.
Ideal for priming surfaces requiring enhanced protection against corrosion and high adhesion to troublesome supports such as galvanized metal sheet and aluminium.
The EU limit for this product (category IIB(c)) is 840 g/l. The VOC of this product is below 730 g/l.

B) TECHNICAL DATA:

Composition	Vinyl butyral resins, pigments, mineral fillers and solvents
Specific weight	1,13± 0,05
Available colours	Ral 7004 grey
Safety data	Refer to the safety sheet

C) SURFACE PREPARATION :



*Sheet metal, galvanized metal sheet, aluminium and light alloys, etc.



*Dry sand with P180-P220 paper.

*Clean the surface to be treated thoroughly with Antisil V09 and ensure it is dry with no traces of silicon, wax, grease or foreign matters in general.

D) CAUTIONS:

- * Comply with the specified drying times. Can be painted after 20'-30' at 20°C .
- * Recommended coat thickness is 15-30 microns when dry.
- * Do not use the product at temperatures below 5°C.
- * Keep in a cool, dry place.

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sheet #
F99
E) PROCESSING:

1:1 (by Volume)) C99 hardener pot-life: 6 h at 20°C.

**No dilution
16"-18" DIN 4 mm at 20°C.**

**1,4-1,7 mm 3-4 bar
1-2 = 15-30 micron**

1-2h at 20°C.

P400-P500

F) TOOLS CLEANING:

* With nitro solvent or washing thinner.

G) RECOATING :

**Primers or 2k Acrylic and polyurethane top coat
Basecoat water and solvent based**

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained