

F77 SPRINT-AIR PRIMER GREY

2K Ultra Fast Acrylic Primer

A) DESCRIPTION AND FIELDS OF APPLICATION:

Ultra fast high solid two component acrylic primer at low content of solvent, very suitable for car-repairing. Sandability just after one hours from application. Gives the finish an even and high gloss. Can be overpainted with any type of finish. The EU limit for this product (category IIB(c)) is 540 g/l. The VOC of this product is below 540 g/l.

B) TECHNICAL DATA:

Composition	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight	1,590 ± 0,050 kg/l
Available colours	Grey light
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double-coat ones.



* Sand with P180-P220.

* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Allow flash-off time between coats, depending on reduction and temperature
- * Overpaint maximum after 12 hours from sanding.
- * Do not utilize the product at temperatures below 5°C
- * Store in a cool and dry place

E) PROCESSING:

5:1 (12% by weight) hardener C15-C16 Pot life > 45' at 20°C

**5-10% with D10-D11 thinners
40"- 25" DIN 4 mm at 20°C**

**1,5-1,8 mm 2-4 bar
2-3 = 100-200 microns**

**50' at 20°C
5-10' at 60°C**

5' at 1 mt

P320-P400

P600-P1000
F) TOOLS CLEANING:

* With nitro thinner

G) RECOATING :
**2K enamel top coats
Solvent Basecoat
Waterborne Basecoat**

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained