

S01 FLASH-1 STUCCO UV

One component polyester putty

A) DESCRIPTION AND FIELDS OF APPLICATION:

It characterizes for an exceptional filling power. Thanks to a very fast drying by means of UV-rays, it avoids the problems of all traditional putties, allowing the sanding immediately after the exposure (it doesn't cause any overheating of the surface to be treated), with a better adhesion even on difficult surfaces; no pin-holes that might be caused by the mixing with a catalyst; no waste of catalyzed product; easy application even during the hot season; constant drying times; no pot-life. It is allowed to use it traditionally as well (with hardener). VOC less of 250 g/l according 2004/42CE

B) TECHNICAL DATA:

Composition	Unsaturated polyester resins and mineral charges
Specific weight	1.75 ± 0,1 kg/l
Available colours	Neutral
Safety data	See the safety data sheets

C) SURFACE PREPARATION :



* Iron, steel sheet, plastics (polyester reinforced with fiberglass)

* Original paints or old well-established finishes



* Clean the surface to be treated with Antisil V09 and make sure it is dry and free from silicone, wax, grease and any extraneous material.

* On primers or enamels sand and clean the surface before the putty application.

D) CAUTIONS:

* Store in a cool and dry place.

E) PROCESS WITH UV LAMP:

Knife application

2-5' at 20 cm.

**P60-P120 for the coarse polishing
P180-P220 for the finishing**
F) TOOLS CLEANING:

* With nitro or washing thinner.

G) RECOATING :

**UV filling primer
Polyester spray putty
Isopol primers
Acrylic primers**

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained

E) TRADITIONAL PROCESS:


1-3% paste hardener pot-life 3-7' at 20°C



Knife application



< 30' at 20°C



4-5' at 1 m.



**P60-P120 for the coarse polishing
P180-P220 for the finishing**

F) TOOLS CLEANING:

* With nitro or washing thinner.

G) RECOATING :

**Primer F01 UV
Polyester Spray F18
Primers PUR F30, F31, F32, F33, F35 3 F36
Acrylic Primers F56, F57, F58, F59, F77, F78, F76, F79**

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